

Insertion of a Three Dimensional Silicon Microelectrode Assembly through a Thick Meningeal Membrane

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Abstract—There are many different needs for intraoperative mapping in both rodent as well as human brain. Whether the goal of the procedure is for epileptic mapping, removal of cancerous tissue, mapping the motor and sensory cortices, or understanding the underlying neural networks within the brain, dense three-dimensional electrode arrays are necessary. In this study, we outlined and validated thicker silicon probe designs for use in intracortical mapping applications. Multiple shank and electrode site configurations were implanted successfully through rat dura as a model for human pia, and all devices maintained the electrical functionality necessary for electrophysiological mapping applications.

I. INTRODUCTION

Neuronal ensembles dictate functions such as memory, behavior, cognition, and can even cause disease. The first step towards understanding how the brain works is to understand the anatomical structures through mapping of brain regions [1]. Many research and clinical applications for understanding brain structure and function require an implantable microstructure capable of sampling or influencing neural activity from localized populations of neurons [2, 3]. Significant challenges remain in the development of implantable devices for multidimensional human intracortical mapping. While current designs are limited to one single plane of sampling, and either high-insertion speeds or the resection of meninges prior to insertion, new devices are being developed to address these limitations and optimize insertion techniques for implantable 3D arrays [4-7]. Three-dimensional mapping with planar microfabricated technology enables new research thrusts in rodent and eventually human intracortical and intraoperative mapping. Human implantation of mapping microelectrodes typically involves the removal of the dura and possibly the pia mater. However, resection of the underlying pia mater

results in increased damage to the underlying cortical tissue with a direct correlation to patient risk[2].

The goal of this study was to validate the potential of this planar silicon probe technology for insertion through the thick meningeal membrane in rat while remaining physically intact and electrically viable following insertion. The rat dura was used as an adequate model for the human pia as it has a similar thickness and tensile strength to the human pia mater. Human pia ranges from 15 to 100 μm [8-10], while the cranial rat dura is $\sim 80\mu\text{m}$ [11]. Also, the tensile strength of rat dura ranges from 660-1270 kPa [9], while human pia is typically 600-3000 kPa [8-10]. Due to these similarities, penetrating through the rat dura provided a comparable model for penetrating the human pia. These specifications were evaluated and characterized through insertion tests and electrophysiological recordings in a rat model. While a functional version of a thick silicon 3D probe was not used in this study, efforts to assemble these thicker-technology devices into functional prototypes for intracortical mapping applications are underway.

II. METHODS

A. Microelectrodes

The micromachined silicon probes used in this experiment were provided by NeuroNexus Technologies, Inc., (Ann Arbor, MI). These probes were fabricated using a modified technique resulting in devices that are 50 μm thick, much larger than the typical 15 μm devices. This increased

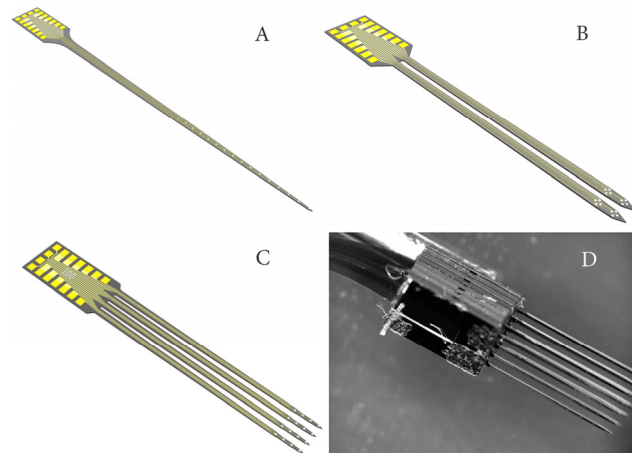


Figure 1 - All the devices were fabricated 50 microns thick A) Single shank design B) two-shank design C) Four-shank design D) 3D probe (4X4)

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TABLE 1
MICROELECTRODES

Shank Number	Shank Spacing	Length (mm)	Electrode Style	Site Spacing (μm)	Site Size (μm^2)
1	N/A	5	Single	150	413
2	150	3	Tetrode	35	312
4	100	3	Single	100	413
16-4X4(3D)	400	4	N/A	N/A	N/A

thickness resulted in increased stiffness, strength, and an incorporated tapered tip, which made these devices better optimized for insertion through the rat dura. During this experiment, probe designs consisted of multiple shanks and site orientations. Specifications of the designs used in this study are presented in Table 1 and displayed in Fig. 1.

B. Surgical Procedure

All probes were implanted in four Sprague Dawley rats using similar experimental procedures outlined previously [12]. The animals were administered general anesthesia (mixture of 50 mg/mL ketamine, 5 mg/mL xylazine, and 1 mg/mL acepromazine), using intraperitoneal injection with an initial dosage of 0.1 mL/100 g body weight and maintained throughout the surgical procedure using regular supplements of ketamine as needed. Each animal was mounted to a standard stereotaxic frame, and a craniotomy (approximately 3 by 5 mm) was made in the left hemisphere spaced between lambda and bregma. The dura was left intact with no observable incisions. The cortical surface was kept moist by irrigating with 0.9% sterile saline, and covered with saline-saturated GelFoam® (Henry Schein, Inc., Miami, FL).

All arrays, except the non-functional 3D, were inserted using a computer-controlled Precision Linear Actuator (P/N M-230.25, Polytec PI, Karlsruhe, Germany). This insertion motor was affixed to the stereotaxic frame and was used to insert the neural probes to a depth of 2 mm at a rate of 1.2 mm/s using the maximum possible acceleration of the motor. The 3D probe was hand inserted with a micromanipulator until the array penetrated the dura to a final depth of 4 mm below the cortical surface. All probe insertions avoided any major surface vasculature. All procedures complied with the United States Department of Agriculture guidelines for the care and use of laboratory animals and were approved by the University of Michigan Committee on Use and Care of Animals.

C. Neural Recordings

Following the craniotomy, subjects were moved to a Faraday cage and neural recordings were collected from animals to assess the viability of the probe following insertion. Each probe remained inserted and was recorded from for 20 minute segments, at which point the electrode was removed using the insertion motor and the next insertion took place. Signals were buffered using a 16-channel headstage amplifier, anti-aliasing filtered, amplified, and digitized before being stored for offline analysis. High speed data was collected from individual probes using a TDT

multi-channel system (RX5, Tucker-Davis Technologies, Alachua, FL). Single and multi-unit recordings were sampled at ~25 kHz and bandpass filtered from 2-5000 Hz. Offline analysis was completed using custom automated MATLAB (Mathworks Inc., MA) software as reported previously [12, 13]. Briefly, candidate waveforms were selected and removed from full data traces using amplitude threshold discrimination windows. If a trace exceeded a threshold of 3.5 standard deviations, candidate waveforms were removed from the original trace for noise calculations. After candidate waveforms were removed, the noise level was defined as six times the standard deviation of the remaining signal. All waveforms were clustered using a fuzzy c-means technique, and the average waveform was calculated from the clustered signals. The signal-to-noise ratio was then determined by dividing the peak-to-peak spike amplitude of the mean waveform by the noise level for the respective channel.

III. RESULTS

Within this study, multiple thick, planar, silicon probe designs were characterized and tested. The goal of these tests was to examine the feasibility of using these designs for successfully inserting through the thick rat meningeal membrane without fracturing while remaining electrically viable. Fig. 2 depicts time-lapse photography images extracted from real-time insertion videos of the different probe designs being inserted into the rat brain. While slight

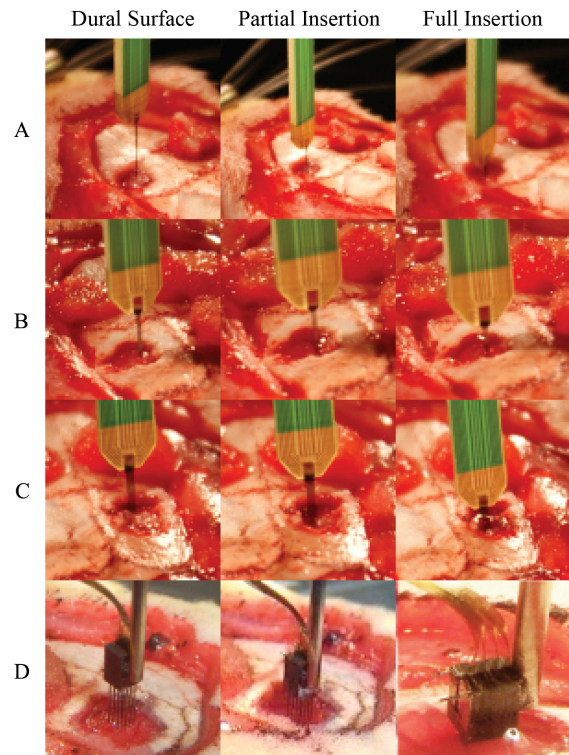


Figure 2 - Still-frame images of probe insertions into rat brain. a-c) Shanks 1, 2, 4 shank probes respectively, all inserted with minimal dimpling d) 3D probe inserted with increased dimpling

dimpling did occur during the insertion of all probe designs, insertion of the 3D probe resulted in the deepest indentation of the rat dura prior to penetration. All probes remained electrically functional after insertion through the rat dura as evidenced by the spike waveforms shown in Fig. 3. Multiple units were recorded from all inserted devices and multiple spikes were recorded on the same channel. On the tetrode device, similar waveforms were recorded on neighboring sites, most likely indicative of the same unit being recorded on the closely spaced electrodes.

IV. DISCUSSION

The ultimate goal of this work is to successfully develop and validate a technology platform that is capable of three-dimensional intracortical mapping in human patients. Within this study, we successfully validated a design concept of penetrating the rat dura as a model for human pia without fracturing and remaining electrical viable following insertion. With all multi-shank and 3D array designs, there is a greater potential for increased tissue damage. This damage may be caused by the increased force to penetrate dura or from the increased volume of cortical tissue that is displaced by the electrode array [4]. Further improvements in design and insertion methods could minimize the increased insertion damage.

The use of a thicker silicon probe technology was validated within this study. While a functional version of a thick silicon 3D probe was available, a companion study using the thin technology has recently been completed and efforts are underway to assemble the thicker technology devices into functional prototypes for intracortical mapping applications. While these thinner devices are able to sample from a large 3D volume of neural tissue, they lack the strength necessary to penetrate the human pia or rat dura. There are many needs for intraoperative mapping in both rodent as well as human situations that require devices with both universal and application-specific qualities. Regardless of whether the goal of the procedure is for epileptic resection, removal of cancerous tissue, studying the motor and sensory cortices, or understanding the underlying neural

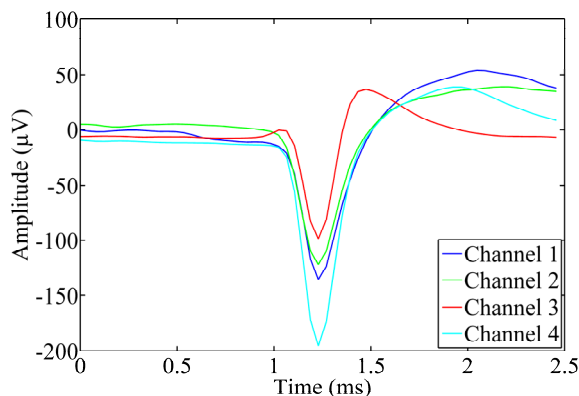


Figure 3 - Mean spike waveforms from an example tetrode recording session. Channels 1, 2, and 3 were from the same tetrode array, while channel 4 was from a different array on the same device. Signal to noise ratios were 1.5, 1.4, 1.1, and 1.9 respectively.

networks within the brain, dense three-dimensional electrode arrays are a necessity.

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